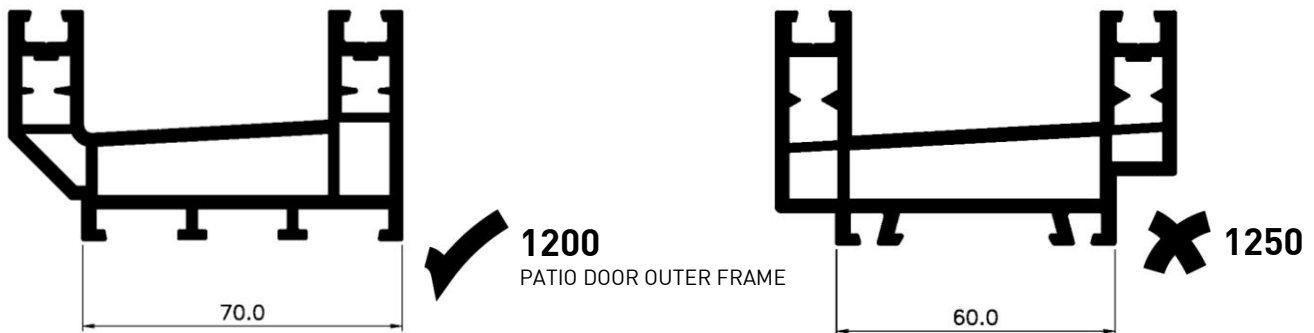


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As part of our policy of continuous product improvement we are pleased to announce the introduction of the new Patio Door Outer Frame: Part Number **1200**. This new part will replace Part Number: 1250 (all colours) and features a revised back edge detail. This change allows the product to suite with all current/future window & door systems. As part of this change we have also introduced a new Outer Frame Steel Reinforcing: Part Number **1262** which will replace: Part Number 1259 and Mechanical Joint Cleat: Part Number **1268** which will replace: Part Numbers 1278 & P1278.



- Revised back edge detail matches the new Optima profiles.
- 70mm frame depth with flush internal face.
- Standardised, expanded range of ancillary profiles inc. new cills, add-ons & couplers (see Product Guide for full details, this is available for download from the Technical Portal).
- Rosewood & Light Oak foils have changed from Piedmont A & Sherwood G to Black Cherry & Golden Oak on all Patio Door components. This will be clearly identified by use of a clear Blue tape of equal specification to that currently used. Note: If you purchase ancillary products from a 3rd party these will need to be checked for compatibility to the new foils.
- Sash Meeting Profile now available in a full range of foiled options.
- Base colours for Brown and Tan have changed slightly.
- Revised stock foil range with Cream Décor on a Cream base added to the stocked range. Mahogany on White, Mahogany Décor & Cream on White will no longer be available from stock. (see Options brochure for full detail of range availability)
- Foilexpress options expanded to 28 foils (see Options brochure for full detail of range availability)
- Coloured base option (Brown, Tan & Cream) now available on Foilexpress.
- Expanded range of colour matched accessories included Interlock & Bump Stop to suit the stock foil range.
- Accreditation – We are already in discussion with BSI on this change, but if you have your product accredited with another Notified Body please advise us.

AVAILABILITY

The new profiles will be available from 1st August 2016.

RESIDUAL STOCKS

The existing 1250 product will remain available for the medium term to service coupling to the FC60 60mm Outer Frames and colour matching to old Rosewood (Piedmont A) & Antique Oak (Sherwood G) foils on FC60/FI70/FS70 systems.

REDUNDANT STOCKS

We strongly advise that users of this product manage their stocks carefully, as we will not be accepting any returns of redundant stock.

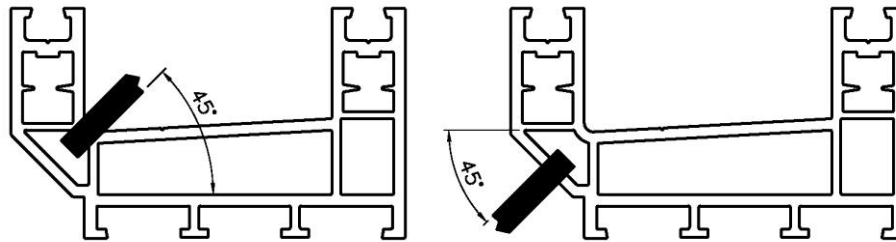
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PRICE

The new parts will be priced on application.

MANUFACTURE

You may need new welding blocks and corner cleaner cutter/programming. Please contact your Technician to discuss this further. Due to the change back edge detail this has necessitated a change to the drainage as below:



New Touch Up Pen: Part Number **6050** and new Hardwaxes: Part Numbers **1042 & 1043** are recommended for use with the new Rosewood (Black Cherry) foil.

Should you require any further information or clarification, please contact your Customer Services Advisor or the Technical Department.

ORDERING

Patio Door – PVC-U Components

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
1200	50mm OUTER FRAME	1L (6.2m)	WHITE		
RW1200W/050			ROSEWOOD* ON WHITE		
RW1200B			ROSEWOOD* DECOR		
LO1200W/050			LIGHT OAK* ON WHITE		
LO1200T			LIGHT OAK* DECOR		
AG1200W/050			ANTHRACITE GREY ON WHITE		
BK1200W/050			BLACK BROWN ON WHITE		
WWP1200W			WHITE (PX) DECOR		
CWP1200N			CREAM (PX) DECOR		
1251			80mm CHAMFERED SASH		
1251W	WHITE (WHITE GASKET)				
RW1251W/080	ROSEWOOD* ON WHITE				
RW1251B	ROSEWOOD* DECOR				
LO1251W/080	LIGHT OAK* ON WHITE				
LO1251T	LIGHT OAK* DECOR				
AG1251W/080	ANTHRACITE GREY ON WHITE				
BK1251W/080	BLACK BROWN ON WHITE				
WWP1251W	WHITE (PX) DECOR				
CWP1251N	CREAM (PX) DECOR				
1252	80mm FEATURE SASH	1L (6m)	WHITE		
RW1252B			ROSEWOOD* DECOR		
LO1252T			LIGHT OAK* DECOR		

*Rosewood = Black Cherry & Light Oak = Golden Oak

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Patio Door – PVC-U Components (Cont.)

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
22480	115mm MIDRAIL	1L (6m)	WHITE		
RW22480W/115			ROSEWOOD* ON WHITE		
RW22480B			ROSEWOOD* DECOR		
LO22480W/115			LIGHT OAK* ON WHITE		
LO22480T			LIGHT OAK* DECOR		
AG22480W/115			ANTHRACITE GREY ON WHITE		
BK22480W/115			BLACK BROWN ON WHITE		
WWP22480W			WHITE (PX) DECOR		
CWP22480N			CREAM (PX) DECOR		
2395			28mm FEATURE GLAZING BEAD		
2395W	WHITE (WHITE GASKET)				
RW2395B	ROSEWOOD*				
LO2395B	LIGHT OAK*				
WWP2395W	WHITE (PX)				
CWP2395W	CREAM (PX)				
2365	28mm BEVELLED GLAZING BEAD	1L (6m)	WHITE		
RW2365B			ROSEWOOD*		
LO2365B			LIGHT OAK*		
WWP2365W			WHITE (PX)		
CWP2365W			CREAM (PX)		
1253	JAMB TRIM	20L (120m)	WHITE	✓	
RW1253B		ROSEWOOD*			
LO1253T		LIGHT OAK*			
AG1253W		ANTHRACITE GREY			
BK1253W		BLACK BROWN			
WWP1253W		WHITE (PX)			
CWP1253N		CREAM (PX)			
1254	CLOSURE PROFILE	1L (6m)	WHITE		
RW1254W			ROSEWOOD*		
LO1254W			LIGHT OAK*		
AG1254W			ANTHRACITE GREY		
BK1254W			BLACK BROWN		
WWP1254W			WHITE (PX)		
CWP1254W	CREAM (PX)				
1289	COVER PROFILE	1L (4.2m)	WHITE		
RW1289W			ROSEWOOD*		
LO1289W			LIGHT OAK*		
AG1289W			ANTHRACITE GREY		
BK1289W			BLACK BROWN		
WWP1289W			WHITE (PX)		
CWP1289W	CREAM (PX)				

*Rosewood = Black Cherry & Light Oak = Golden Oak



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Patio Door – PVC-U Components (Cont.)

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
1256	SASH MEETING PROFILE	1L (4.2m)	WHITE	✓	
RW1256W/035			ROSEWOOD* ON WHITE		
RW1256W			ROSEWOOD* DECOR		
L01256W/035			LIGHT OAK* ON WHITE		
L01256W			LIGHT OAK* DECOR		
AG1256W/035			ANTHRACITE GREY ON WHITE		
BK1256W/035			BLACK BROWN ON WHITE		
WWP1256W			WHITE (PX) DECOR		
CWP1256W			CREAM (PX) DECOR		
1255			DRAINAGE TRIM		
1255/B	BROWN				
1255/T	TAN				
1255/N	CREAM				

*Rosewood = Black Cherry & Light Oak = Golden Oak

Patio Door - Metal Components

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
1262	OUTER FRAME STEEL	1L (6m)	NATURAL	✓	
1268	OUTER FRAME MECH. JOINT	1	NATURAL		
1274	INTERLOCK	1L (4.2m)	WHITE		
A1274			TAN		
AG1274			ANTHRACITE GREY		
B1274			BROWN		
CW1274			CREAM		
L1274			BLACK		

Patio Door - Accessories

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
1373	BUMP STOPS	10 (10 PAIRS)	WHITE	✓	
A1373			TAN		
B1373			BROWN		
CW1373			CREAM		
L1373			BLACK		
6050	TOUCH UP PEN	1	BLACK CHERRY		
1042	HARDWAX	1 (Box 10)	ROSEWOOD BASE		✓
1043			ROSEWOOD GRAIN		



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70mm Cills

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
C085	85mm BULL NOSE CILL	1L (6m)	WHITE		
C085/RW/W			ROSEWOOD* ON WHITE		
C085/RW/B			ROSEWOOD* DECOR		
C085/LO/W			LIGHT OAK* ON WHITE		
C085/LO/T			LIGHT OAK* DECOR		
C085/701605/W			ANTHRACITE GREY ON WHITE		
C085/851805/W			BLACK BROWN ON WHITE		
C085/46849/W2			WHITE (PX) DECOR		
C085/46848/N			CREAM (PX) DECOR		
C086	85mm BULL NOSE CILL	1L (6m)	WHITE		
C110	110mm BULL NOSE CILL	1L (6m)	WHITE		
C110/RW/W			ROSEWOOD* ON WHITE		
C110/RW/B			ROSEWOOD* DECOR		
C110/LO/W			LIGHT OAK* ON WHITE		
C110/LO/T			LIGHT OAK* DECOR		
C150	150mm CLASSIC NOSE CILL	1L (6m)	WHITE	✓	
C150/RW/W			ROSEWOOD* ON WHITE		
C150/RW/B			ROSEWOOD* DECOR		
C150/LO/W			LIGHT OAK* ON WHITE		
C150/LO/T			LIGHT OAK* DECOR		
C150/701605/W			ANTHRACITE GREY ON WHITE		
C150/851805/W			BLACK BROWN ON WHITE		
C150/46849/W2			WHITE (PX) DECOR		
C150/46848/N	CREAM (PX) DECOR				
C151	150mm CLASSIC NOSE CILL	1L (6m)	WHITE		
C180	180mm CLASSIC NOSE CILL	1L (6m)	WHITE		
C180/RW/W			ROSEWOOD* ON WHITE		
C180/RW/B			ROSEWOOD* DECOR		
C180/LO/W			LIGHT OAK* ON WHITE		
C180/LO/T			LIGHT OAK* DECOR		
C180/701605/W			ANTHRACITE GREY ON WHITE		
C180/851805/W			BLACK BROWN ON WHITE		
C180/46849/W2			WHITE (PX) DECOR		
C180/46848/N	CREAM (PX) DECOR				
C181	180mm CLASSIC NOSE CILL	1L (6m)	WHITE		
C225	225mm CLASSIC NOSE CILL	1L (6m)	WHITE		
C225/RW/W			ROSEWOOD* ON WHITE		
C225/RW/B			ROSEWOOD* DECOR		
C225/LO/W			LIGHT OAK* ON WHITE		
C225/LO/T			LIGHT OAK* DECOR		
C225/701605/W			ANTHRACITE GREY ON WHITE		
C225/851805/W			BLACK BROWN ON WHITE		
C225/46849/W2			WHITE (PX) DECOR		
C225/46848/N	CREAM (PX) DECOR				

*Rosewood = Black Cherry & Light Oak = Golden Oak



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70mm Cill Reinforcements

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
CX01	RCM REINFORCING	1L (6m)	NATURAL	✓	
CR01S	STEEL REINFORCING				

70mm Add-ons

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
B77	15mm ADD-ON	1L (6m)	WHITE	✓	
B77/RW/W			ROSEWOOD ON WHITE*		
B77/RW/W2			ROSEWOOD DECOR*		
B77/LO/W			LIGHT OAK ON WHITE*		
B77/LO/W2			LIGHT OAK DECOR*		
B77/AG/W			ANTHRACITE GREY ON WHITE		
B77/BK/W			BLACK BROWN ON WHITE		
B77/WW/W2			WHITE (PX) DECOR		
B77/CW/N			CREAM (PX) DECOR		
B78	20mm ADD-ON	1L (6m)	WHITE	✓	
B78/RW/W			ROSEWOOD ON WHITE*		
B78/RW/W2			ROSEWOOD DECOR*		
B78/LO/W			LIGHT OAK ON WHITE*		
B78/LO/W2			LIGHT OAK DECOR*		
B78/AG/W			ANTHRACITE GREY ON WHITE		
B78/BK/W			BLACK BROWN ON WHITE		
B78/WW/W2			WHITE (PX) DECOR		
B78/CW/N			CREAM (PX) DECOR		
B79	35mm ADD-ON	1L (6m)	WHITE	✓	
B79/RW/W			ROSEWOOD ON WHITE*		
B79/RW/W2			ROSEWOOD DECOR*		
B79/LO/W			LIGHT OAK ON WHITE*		
B79/LO/W2			LIGHT OAK DECOR*		
B79/AG/W			ANTHRACITE GREY ON WHITE		
B79/BK/W			BLACK BROWN ON WHITE		
B79/WW/W2			WHITE (PX) DECOR		
B79/CW/N			CREAM (PX) DECOR		
B80	50mm ADD-ON	1L (6m)	WHITE	✓	
B80/RW/W			ROSEWOOD ON WHITE*		
B80/RW/W2			ROSEWOOD DECOR*		
B80/LO/W			LIGHT OAK ON WHITE*		
B80/LO/W2			LIGHT OAK DECOR*		
B80/AG/W			ANTHRACITE GREY ON WHITE		
B80/BK/W			BLACK BROWN ON WHITE		
B80/WW/W2			WHITE (PX) DECOR		
B80/CW/N			CREAM (PX) DECOR		

*Rosewood = Black Cherry & Light Oak = Golden Oak

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ORDERING (CONT.)

70mm Couplers

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
SW754	2.5mm 'H' COUPLER	1L (6m)	WHITE		
RW754/W			ROSEWOOD ON WHITE*		
RW754/W2			ROSEWOOD DECOR*		
SG754/W			LIGHT OAK ON WHITE*		
SG754/W2			LIGHT OAK DECOR*		
SW754/701605/W			ANTHRACITE GREY ON WHITE		
SW754/851805/W			BLACK BROWN ON WHITE		
SW754/46849/W2			WHITE (PX) DECOR		
SW754/46848/W2			CREAM (PX) DECOR		
B273			29mm COUPLER		
B273/RW/W	ROSEWOOD ON WHITE*				
B273/RW/W2	ROSEWOOD DECOR*				
B273/LO/W	LIGHT OAK ON WHITE*				
B273/LO/W2	LIGHT OAK DECOR*				
B273/AG/W	ANTHRACITE GREY ON WHITE				
B273/BK/W	BLACK BROWN ON WHITE				
B273/WW/W2	WHITE (PX) DECOR				
B273/CW/N	CREAM (PX) DECOR				
B272	15mm COUPLER	1L (6m)		WHITE	
B272/RW/W			ROSEWOOD ON WHITE*		
B272/RW/W2			ROSEWOOD DECOR*		
B272/LO/W			LIGHT OAK ON WHITE*		
B272/LO/W2			LIGHT OAK DECOR*		
B272/AG/W			ANTHRACITE GREY ON WHITE		
B272/BK/W			BLACK BROWN ON WHITE		
B272/WW/W2			WHITE (PX) DECOR		
B272/CW/N			CREAM (PX) DECOR		

*Rosewood = Black Cherry & Light Oak = Golden Oak

70mm Coupler Reinforcements

PART NO.	DESCRIPTION	PACK QTY	COLOUR	X-STOCK	2-ORDER
BR273S	STEEL REINFORCING FOR B273	1L (6m)	NATURAL	✓	
BR272S/SLOT	STEEL REINFORCING FOR B272				
BR272	ALUM. REINFORCING FOR B272	1L (4.5m)			